

## Technical Data Sheet

# Maywoflamm<sup>®</sup> ABS MA

ABS

### Typical characteristics

- Mat surface
- Flame retardant

### Typical industries

- Vacuum Forming

	Test method	Unit	Guideline value
<b>General properties</b>			
Density	DIN EN ISO 1183-1	g / cm <sup>3</sup>	1,2
Flammability	UL 94		V0 (All C. 2,0mm)/ 5VA (NC 3,0mm)
<b>Mechanical properties</b>			
Yield stress	DIN EN ISO 527	MPa	25
Elongation at break	DIN EN ISO 527	%	49
Tensile modulus of elasticity	DIN EN ISO 527	MPa	1814
Notched impact strength	DIN EN ISO 179	kJ / m <sup>2</sup>	7
<b>Thermal properties</b>			
Melting temperature	ISO 11357-3	°C	>180
Thermal conductivity	DIN 52612-1	W / (m * K)	0,2
Coefficient of linear thermal expansion	DIN 53752	10 <sup>-6</sup> / K	90
Service temperature, long term	Average	°C	75
Service temperature, short term (max.)	Average	°C	85
Vicat softening temperature	DIN EN ISO 306, Vicat B	°C	85
<b>Electrical properties</b>			
Surface resistivity	DIN EN 61340	Ω	> 10 <sup>12</sup>
Volume resistivity	DIN EN 61340	Ω	> 10 <sup>12</sup>

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Print: 01/05/2026 • Release: 21/02/2025 • Version: 9.0  
 PIM-ID: 709687 • PIM-Code: 135-12-17.16-4-12  
 Company-IDs: 20070

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